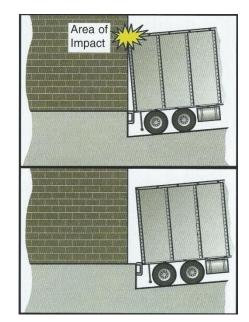
LOADING DOCK DESIGN IS A KEY FACTOR IN YOUR CHOICE OF SEAL



Dock Seals

Rotary Products has been manufacturing quality custom compression dock seals for decades. In our efforts produce the finest compression dock seal available we have studied and monitored the performance of not only our own products, but those of our competitors. These studies have resulted in an evolution of quality that is unsurpassed in our industry.

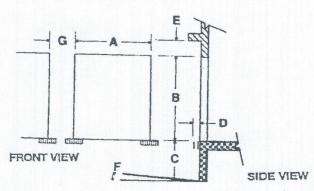
We know that special dock seal designs are needed to accommodate different slopes and sizes of trailers. That's what makes our dock seals outlast our competitors. If you want the most clearance for forklift traffic and products, a tight seal for insulation and protection against fumes, dirt, dust, insects and other unwanted matter, you have come to the right place. Getting you the right product for the job is our specialty.

All units are equipped with yellow safety guide stripes to aid drivers in proper alignment of their trailer with the loading dock seal. Dock seals are available in various combinations of 22 oz. Vinyl, 40 oz. Vinyl, 40 oz. High Tear Duroprene, and 40 oz. Hypalon. Other options include belting guards, bumper seals, wear shields, snow hoods, fire retardant material, custom logos, and weather stripping.

DOCK SURVEY FORM

INFORMATION NEEDED FOR ORDERING & PRICING

(Indicate Metal or Block Building)



Note: It is necessary for factory engineers to have complete dock survey information to determine the ideal unit for a given application.

MEASUREMENTS

- A OPENING WIDTH
- **B OPENING HIEGHT**
- C DOCK HEIGHT
- **D BUMPER PROJECTION**
- **E TOP CLEARANCE**
- F SLOPED DRIVE ANGLE
- **G SIDE CLEARANCE**

run

SPECIFIC APPLICATION INFORMATION

Range of Truck Height____To____ Range of Truck Width____To____ Require Full Access to Truck Height? Yes___ No____ Require Full Access to Truck Width? Yes___ No____

Pi

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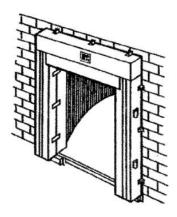
202 East High St P.O. Box 370 Ashley, OH 43003 Phone: 1-800-457-5251 or (740) 747-2623 Fax: (740)747-2188 EMAIL: <u>RPISEAL@AOL.COM</u>

ADDITIONAL COPIES OF THE DOCK SURVEY FORM ARE AVAILIBLE ON OUR WEBSITE IN THE FAQ SECTION WWW.ROTARYPRODUCTSINC.COM

Dock Seal Options:

Belting Guards Bumper Seals Wear Shields Snow Hoods Fire Retardant Material Logos Weather Stripping Extensions Wedge Shaped Pads And More...





Shown with Optional Drop Curtain

Compression Seals

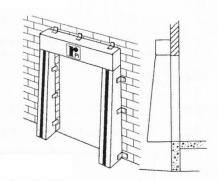
C8 through C21

For our standard Compression Seal with a projection from 8" to 21" made in 1" increments, our dock seal is custom built to serve your needs.

Specially-designed ventilation holes and vent pockets provide fast air escape and recovery when units are compressed and decompressed by contact with trailer. Special bonding of polyurethane foam to the frame makes these seals durable, long-lasting performers.

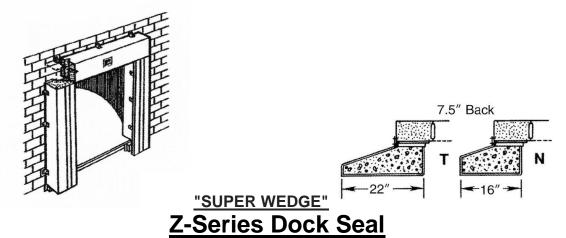
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Tapered Compression Dock Seal

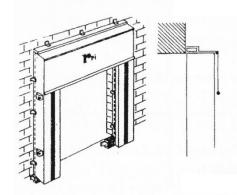
Tapered compression dock seals are designed to match the angle of your loading dock and form a tight seal with trailers backing up or down sloped drives. Each Rotary tapered compression dock seal is custom designed for the particular slope on which it will be used. The price of the dock seal is determined by measuring the deepest dimension of the slope on the compression seal.



The Rotary Z-series Super Wedge dock door seal is specially designed to economically seal the openings of 9' or 10' over-sized door widths. A tight, effective weather-seal is made to the sides of the truck by flexing wedge-shaped pads projecting into the opening.
Each model in the Z-Series dock seals is designed with polyurethane foam vertical pads attached to a wood base, covered with the same combination of materials available on compression dock seals. Headers are available with either a compression pad or a top-cap curtain designed to close the top to standard truck heights.

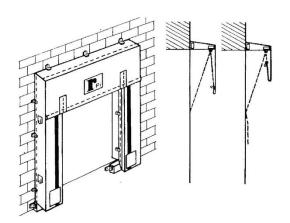
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MC Header Dock Seal

Rotary's MC Header is designed to seal extra high door openings. This header design is used to reduce door height openings of 10' or higher. The efficient, practical design is combined with the highest quality materials. This header design is compatible with any C-Series, Z-Series or Tapered Dock Door Vertical Seals.

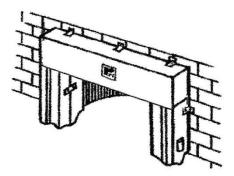


Adjustable Curtain Dock Seal

The AC Header Dock Seal is recommended for applications requiring access to the top of trucks. The simple rope and pulley arrangement with a split, roll up curtain is less expensive and more serviceable than counter balanced adjustable headers. In some situations this dock seal design can be recommended for loading docks that are serviced by different heights of trailers.

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18" Header Dock Seal

An 18" header pad is a popular design for an 8' foot tall door. Based on a 4' dock height, the standard 12" head pad will accommodate trucks up to 13'. Our 18" header dock seal will allow a truck height up to 13' 6".

Snow/Rain Hoods



A galvanized steel snow/rain hood is recommended for installation over all dock seals. The model SS is designed to protect the top of the seal from damaging rain, snow, and ice. The integral gutter drains to the sides rather than on or in the trailer.

SS-18, 18" projection, 16 gauge material, in either 10' or 12' length

SS-24, 24" projection, 16 gauge material, in either 10' or 12' length

SS-30, 30" projection, 14 gauge material, in either 10' or 12' length

SS-36, 36" projection, 14 gauge material, in either 10' or 12' length

Special projections and special lengths available.

Soft Sided & Rigid Truck Shelters

Rotary Products' custom built truck shelters allow full access of docked trailers, unlike a compression seal which may take up some space on the sides due to the pads overlapping the truck opening. This could be critical in the loading and unloading of a trailer. Some merchandise absolutely needs full access to be handled with a forklift. A truck shelter might be the perfect solution! With a dock height of 4', the shelter will accommodate carriers 12' to 13'6" high. Units are also designed to accommodate trailers 8' wide as well as the newer 8'6" wide trailers. All units are equipped with full length, safety yellow guide stripes for proper alignment of the trailer.

Soft Sided Truck Shelters



Rotary Products' soft sided shelter uses high density foam covered with vinyl in place of rigid wood side frames. This eliminates the need for the steel protective bumpers. In the event of a trailer mis-spot, the flexible sides will return with no damage. The side curtains are attached with a touch and hold system that allows removal and replacement without tools. These units are the best in the industry because we employ the same high quality materials and workmanship utilized on our original rigid shelter.

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Rigid Truck Shelters



Rotary Products' rigid truck shelters are the best in the industry. The lumber is treated for all weather conditions, and Rotary Products has gone the extra mile by using six support trusses on each side of the shelter in lieu of the standard industry specs of only four. We design our shelters for lasting strength and durability by adding steel angles in every corner of construction. These steel angle brackets and our high tear duroprene vinyl curtains make our product the best in the industry.

Rotary's full access, rigid shelter, has light-transmitting panels on top and sides. With 2" x 4" and 2" x 6" treated wood construction. Bumpers of heavy steel protect the unit. The header and vertical curtains have blue tempered spring steel stays are made with heavy vinyl reinforced fabric. They have heavy fabric overlays on the high wear areas. The standard header curtain height is 3'; the front opening is 7'6" W x 8' H; and the overall size is 11'6" x 11' x a choice of 18", 24", 30", 36", or 42" projection. A minimum projection of 14" beyond the bumpers is recommended.